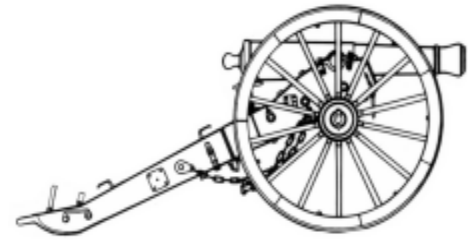


All Metal Field Carriage Specifications



Material: Ductile Iron, 65,000 lbs Tensile strength

Components: Trail = Ductile Iron

Components: Cheeks, Ductile Iron

Total Weight: Approximately 3000 lbs. (*the heaviest in the industry*)

Metal Thickness: Trail = 5/8" (five eighth inch)

Cheek, 1/2" (one half inch)

Wheels, Spokes & Fellies = solid

Hub= solid except hole for axle

Axle, 1/2" (one half inch) and solid

Special Features: 1) Only company that makes a TRUE No. 1 and No. 2 Field Carriage (Not a Modified No. 2). Ductile iron Axle (65,000 lb. tensile strength) made to original specifications with notches for cheeks exact to original specifications 2) Elevation screw box cast in solid brass. 3) All hardware constructed from either steel or ductile iron. 4.) All casting seams are removed and all metal components are ground and sanded smooth. 5) All hardware attached with Stainless Steel Fasteners.

Exterior Finish: 1) All Iron components are etched with a special Metal-Prep solution. 2) All metal components and hardware are painted with a High-Performance Red Oxide Primer. 3) Iron components are painted with an industrial two-part metal epoxy. 4) A faux wood grain finish is applied over epoxy finish. 5) Two coats of 100% Acrylic water base industrial finish is applied for final finish. The result is a strong durable finish that can still be easily maintained in the field unlike "Powder-Coated" finishes that have to be sent back to the factory for repainting.

**STEEN CANNON & ORDNANCE WORKS
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